

**Work Order ID 61997**

Wednesday, September 15, 2010 9:52:58 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 9/14/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/21/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *H*Date: *10/9/13* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

**Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Tool ID****Tool #****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp****Draw Nbr****Revision Nbr**

IIN634,635

Rev F

100



DOCUMENT CONTROL

DC

Document Control

**Memo**

Create White labels only per PPP K10003

CHG 007

*S.0/10/08**H for BG 10-10-08*

110



Pick Kit

0.00

Packaging

Packaging

**Memo**

0.00

*Cory/18 6*

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

**Memo**

0.00

*S.0/10/08**QC4*

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Accept



Setup

Start



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Stop



Start Date: 9/14/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 9/21/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location:

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

*Go/No Go*

130

Packaging

Packaging

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/10/08**CD 10/10/08*

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17

Work Order ID: 61997



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A  S Bolt		Purchased		No		110	Each	295.0000	8	32			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	95	
114941	95	
ST361	200	
115316	200	

M114941

AN4-6A  S Bolt	Purchased	No		110	Each	1,354.000	16	64	
-------------------------	-----------	----	--	-----	------	-----------	----	----	--

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST356	1354	
112933	96	
113149	18	
114523	2	
114615	1	
114941	437	
115108	300	
115457	500	

M114941

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Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

AN4C47A

Purchased

No

110

Each

87.0000

4

16



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST361	87	
115231	7	
115358	40	
115518	40	

AN6-12A

Purchased

No

110

Each

150.0000

8

32



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST342	150	
114941	150	

AN9601D416

NAS1149D0463J Purchased

No

110

Each

0.0000

32

128



m114571  
m115847 128

m115622 1164



Washer

AN9601D616

NAS1149D0663J Purchased

No

110

Each

0.0000

8

32



115698



Washer

D2570

Manufactured

No

110

Each

327.0000

24

96



61985 66214118 0



Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST018	327	
60288	126	
60476	201	

60288 30X

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Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D2571

Manufactured No

110

Each

11.0000

1

4



61332



Saddle, Fwd Out 205

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST425	7	
43564	3	
47564	4	
ST433	4	
58250	3	
59849	1	

D2572

Manufactured No

110

Each

13.0000

1

4



61332

Saddle, Fwd In 205

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST425	3	
43565	3	
ST433	10	
60705	10	

D2573

Manufactured No

110

Each

18.0000

1

4



60705

610/10/08 (G)

Saddle, Aft Out 205

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST425	7	
43566	3	
47566	4	
ST434	11	
60706	11	

60706

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Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D2574



Saddle, Aft In 205

Manufactured No

110 Each 14.0000

1 4



*C*

D2747



Set Screw

Manufactured No

110 Each 77.0000

4



*60707*

*C*

D2876



Saddle Spacer

Manufactured No

110 Each 70.0000

2



*59879*

*C 14/14/04*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST023	77	
39224	4	
59879	73	

*51540*

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Work Order ID: 61997



Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

D2877

Manufactured No

110

Each

81.0000

2

8



*C*



Saddle Spacer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST026	65	
-------	----	--

60854	24	
-------	----	--

61211	41	
-------	----	--

ST028	16	
-------	----	--

58531	16	
-------	----	--

D3405-041

Manufactured No

110

Each

16.0000

1



*SE531*

*C*



Lug Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST474	16	
-------	----	--

60204	2	
-------	---	--

60495	14	
-------	----	--

D3405-043

Manufactured No

110

Each

5.0000

1

*60495*

*C*



Lug Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST474	5	
-------	---	--

53888	1	
-------	---	--

56514	1	
-------	---	--

60496	3	
-------	---	--

D3407-041

Manufactured No

110

Each

10.0000

1

4

*A 10/10/10*



Tow Ring

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST464	10	
-------	----	--

59632	10	
-------	----	--

*59632*

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Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

D3417-5



Washer

Manufactured No 110 Each 53.0000 2 8



*C*

D3456-1



Washer

Manufactured No 110 Each 29.0000 1 4



*C*

D3533-1



Set Screw

Manufactured No 110 Each 55.0000 2 8



*C*

MS21042L4



Nut

Purchased No 110 Each 5,148.000 24 96



*Parity/FCY*

Location	Loc Qty	Loc Code
ST069	55	
51602	55	
ST300	5148	
113422	68	
114523	28	
114718	16	
114784	116	
115108	1920	
115589	1900	
115621	1100	

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Parent Item: K10003



Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2010

Required Date: 9/21/2010

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

837.0000

5

20

✓



S  
A  
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
104603	40	
ST301	797	
112492	25	
113069	8	
114523	464	
114784	300	MT4523

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1		X				D205-634-041	SKIDTUBE
	1		X			D205-634-045	SKIDTUBE
1	1			X		D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50				1		D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1		D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4		AN4C47A	BOLT
53				8		D2570	BUSHING
54				4		MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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